

METALS AND PLASTICS

Copper Alloys

AMS 4640 (C63000) Bar &

Forgings

Datasheet Updated 05 August 2021

SPECIFICATIONS	
Aerospace	AMS 4640
US	C63000

American nickel aluminium bronze grade designed as an equivalent to European grades.

CHEMICAL COMPOSITION		
Element	% Present	
Iron (Fe)	0.00 - 3.70	
Manganese (Mn)	0.00 - 0.30	
Aluminium (Al)	0.00 - 10.00	
Nickel (Ni)	0.00 - 4.80	
Copper (Cu)	Balance	

ALLOY DESIGNATIONS

- AMS 4625
- UNS C63000
- ASTM B150

SUPPLIED FORMS

- Bar
- Forgings
- Rod

APPLICATIONS

- Marine fasteners, hardware and fittings
- Aerospace landing gear components, thrust washers, gears, control bushes, faucet balls, springs & worm wheels
- Non-sparking safety tools
- Valve stems and seats
- Wear plates
- Welding clamps
- Valve spindles and components
- Fasteners
- Bearing bushes

CHARACTERISTICS

- Very good strength and toughness
- High resistance to corrosion and erosion
- Retention of properties at cryogenic temperatures
- Excellent resistance to shock, wear and abrasion
- Spark resistance
- Good fabrication and welding properties
- Anti-galling

MECHANICAL PROPERTIES

Property	Value
Elongation A50 mm	12-25 %
Hardness Rockwell B	180-240 HRB





DISCLAIMER

This Data is indicative only and as such is not to be relied upon in place of the full specification. In particular, mechanical property requirements vary widely with temper, product and product dimensions. All information is based on our present knowledge and is given in good faith. No liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon. Please note that the 'Datasheet Update' date shown above is no guarantee of accuracy or whether the datasheet is up to date.

The information provided in this datasheet has been drawn from various recognised sources, including EN Standards, recognised industry references (printed S online) and manufacturers' data. No guarantee is given that the information is from the latest issue of those sources or about the accuracy of those sources. Material supplied by the Company may vary significantly from this data but will conform to all relevant and applicable standards. As the products detailed may be used for a wide variety of purposes and as the Company has no control over their use; the Company specifically excludes all conditions or warranties expressed or implied by statute or otherwise as to dimensions, properties and/or fitness for any particular purpose, whether expressed or implied. Advice given by the Company to any third party is given for that party's assistance only and without liability on the part of the Company. All transactions are subject to the Company's current Conditions of Sale. The extent of the Company's liabilities to any customer is clearly set out in those Conditions; a copy of which is available on request.