

## Aluminium

## Aluminium Alloy 6061 T6 Extrusions

Datasheet Updated  
18 July 2022

### SPECIFICATIONS

Commercial	6061 T6
EN	6061 T6

Most versatile heat treatable aluminium alloy.

### CHEMICAL COMPOSITION

BS EN 573-3  
Alloy 6061

Element	% Present
Manganese (Mn)	0.00 - 0.15
Iron (Fe)	0.00 - 0.70
Magnesium (Mg)	0.80 - 1.20
Silicon (Si)	0.40 - 0.80
Copper (Cu)	0.15 - 0.40
Zinc (Zn)	0.00 - 0.25
Titanium (Ti)	0.00 - 0.15
Chromium (Cr)	0.04 - 0.35
Other (Each)	0.00 - 0.05
Others (Total)	0.00 - 0.15
Aluminium (Al)	Balance

### SUPPLIED FORMS

- Extrusions

### CHARACTERISTICS

- Very good corrosion resistance
- Very good weldability although reduced strength in the weld zone
- Medium fatigue strength
- Good cold formability in the temper T4, but limited formability in T6 temper
- Not suitable for very complex cross sections

### MECHANICAL PROPERTIES

BS EN 755-2

Extrusions Up to 200mm Dia. & A/F, 5mm WT for  
Tube and Prof

Property	Value
Proof Stress	240 Min MPa
Tensile Strength	260 Min MPa
Hardness Brinell	95 HB

### TEMPER TYPES

The most common temper for 6061 aluminium is:

- T6

### DISCLAIMER

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