



**RIGHTON  
BLACKBURNS**

METALS AND PLASTICS



EXPERTISE



COLLABORATION



INTEGRITY

Righton Blackburns is an independent metals and plastics stockholder. We have been a trusted supply partner for premium quality products for over 100 years.

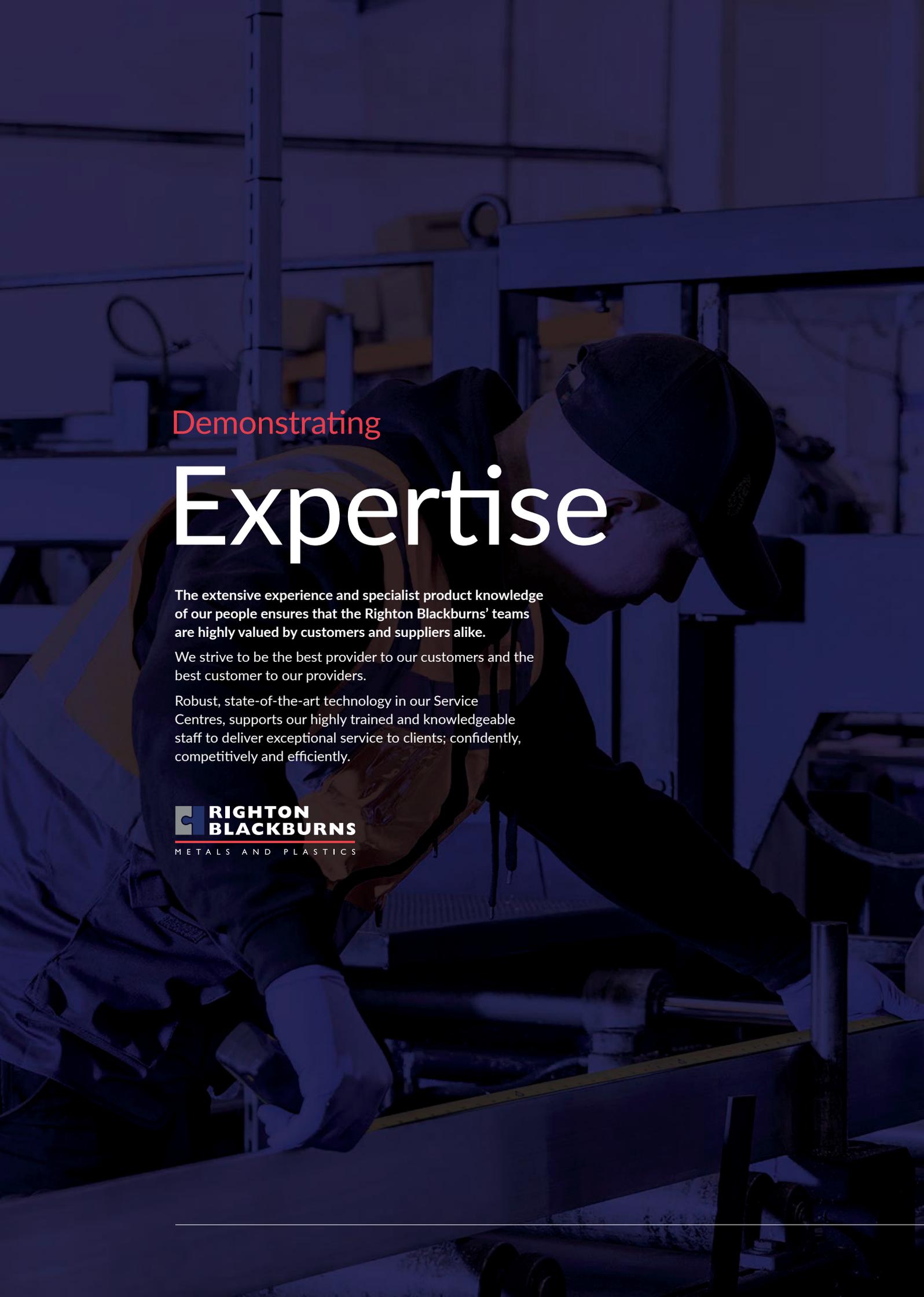


Our reputation is founded on both the efficiency and integrity of our business dealings, as well as our proven ability to innovate and respond to change.

This strength and agility remain true today. Operating from 10 strategically located Service Centres across the UK, we are well placed to service any requirement, from one-off supplies to direct-to-line feed services and long term contracts.

Dedicated to the continued development of new business and backed by our ISO9001 status, we guarantee that exceptionally high-quality products and service will always be the Righton Blackburns' standard.





Demonstrating

# Expertise

The extensive experience and specialist product knowledge of our people ensures that the Righton Blackburns' teams are highly valued by customers and suppliers alike.

We strive to be the best provider to our customers and the best customer to our providers.

Robust, state-of-the-art technology in our Service Centres, supports our highly trained and knowledgeable staff to deliver exceptional service to clients; confidently, competitively and efficiently.

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# Demonstrating Expertise

The experts in your business



## Our People

Our service centre teams are professional with extensive experience and specialist product knowledge. All staff work within the guidelines of the company's core principles to deliver the best possible customer service.

### Expect the most from everyone

Underpinning everything we do is a focus on upholding the highest standards and working together as a team to satisfy our customers' requirements.

### Continually improve and develop

Through a process of mentoring, training, appraisal and motivation, we ensure our teams are highly motivated, have the requisite skills and are empowered to take responsibility for the results of their actions. This ultimately contributes to the success of the company.

### Deliver great customer service

Our customers' requirements come first.

### Operate within a safe working environment

We believe everyone should return home safely and have the procedures and processes in place to achieve this.

### Personal accountability against targets

All of our staff are dedicated, committed and focused on achieving sustainable goals.

## Our Markets

Righton Blackburns satisfies the diverse and exacting requirements of numerous industries, supplying commercial, high integrity and bespoke materials to meet specific needs. Our experience extends across different and varied applications, with many years' experience working closely with suppliers and customers in markets which include:

- Aerospace & Defence
- Architecture & Infrastructure
- Automotive & Transport
- Marine & Shipbuilding
- Power Generation
- Precision Engineering
- Process Plant
- Sign & Display

## Our Product Range

The first choice for quality and service, we are a unique supplier of metals and plastics, offering an extensive range available in bar, sheet, tube, pipe and fittings in the following materials:

### Metals

- Aluminium
- Brass
- Copper
- Copper Nickel
- Bronzes
- Stainless Steel
- Nickel Alloys
- Special Steels

### Plastics

- Aluminium composite sheet
- Acrylic
- Polycarbonate
- Foam PVC
- PETG
- Engineering plastics



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Working in

# Collaboration

Righton Blackburns strives to be the most trusted provider of consistently high quality metals and plastics.

We're dedicated to listening to our customers, identifying their needs and adapting to create sustainable, profitable business partnerships that enable our customers to succeed.



# Working in Collaboration

To achieve success



## In-house Processing Facilities

We have extensive processing facilities across all of our service centres through which we can supply more finished components, thereby freeing up our customers to focus on their specific contribution to adding value through manufacturing.

The front-end operations are often the least profitable so by taking engineering raw materials already cut to size, with specific finishing and coating, our customers can undertake the more complex and profitable manufacturing processes.

The benefits are considerable, including minimum lead times, reduced hidden costs, no need for stock-holding and lower costs through us optimising our machine utilisation.

### Our in-house processing includes:

- Bar sawing
- Guillotining
- Flat bed sheet sawing
- Polycoating

### In addition, at our central processing facility we offer:

- Coil shearing & blanking

Coils slit to customer specified widths and high quality cut blanks to length and width requirements. CNC routing - a service which takes technical drawings from paper to product in a matter of days. We can cut, groove, chamfer, channel, engrave and drill almost any design in aluminium, stainless steel, plastics and composites.

- Special finishes

Including pre-painted, preanodised and bright rolled. Sheet suitable for sublimation printing is also available.

- Fabrication services

From rolled and extruded products including bending, mitreing, pressing, punching, tapping & drilling.

## Value Added Services

### Mechanical Testing

Bespoke mechanical testing including Brinell & Rockwell hardness testing, Charpy impact testing, multiple directional testing, lateral expansion testing.

### Non Destructive Testing

Ultrasonic & dye penetrant testing carried out by independent NAMAS registered laboratories.

### Positive Material Inspection

For enhanced customer confidence, all high performance alloys are PMI tested upon receipt as part of our standard goods inwards procedure and certified accordingly.

### Type 3.2 Inspection Certification

We can offer Type 3.2 certification upon customers request providing independent third party inspection with witnessed test results and verification of materials identification & traceability.

### Secure On-line Certificate Access

Password protected service to allow our customers access to certificates.

### Heat Treatment

Alloys can be supplied in a variety of conditions that are attained through bespoke heat treatment using approved subcontract providers.

### Cutting

Using the latest automatic cutting equipment we can cut to close tolerances and have capability up to 430mm diameter. We offer a rapid response for all your cutting requirements.

### Boring, Turning & Machining

Services include: deep hole boring, gun drilling and milling & turning.

### Forgings & Bespoke Extrusions

Rapid turnaround service for the production of open and closed die forgings. Forgings can be manufactured proof machined, finished machined, fully tested and released to bespoke requirements.



Operating with

# Integrity

We pride ourselves on our ability to supply the gold standard in metal and plastic products.

We do this in all of the markets in which we operate, working closely with our customers to ensure they get the best service available.

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# Operating with Integrity

Your trusted supply partner for all metals and plastics



## Quality first time, every time

In addition to ISO 9001 status, our business has gained further accreditations including ASEN 9100, ASEN 9120 and the SC21 Silver Award, further ensuring that exceptionally high quality products with 100% mill traceability and exemplary customer service will always be the Righton Blackburns' standard.

## Our commitment to health & safety

Underlining the leadership team's commitment to optimising health and safety performance, we operate an occupational health and safety management system in line with the requirements of ISO 45001: 2018.

## Our code of conduct

We encourage a free and open culture in our dealings between our officers, employees and all stakeholders with whom we engage. We expect our suppliers to have in place ethical policies for ensuring that the principles of human rights are followed in relation to the scope of its business undertakings and, where requested, to provide evidence to substantiate this.

## Our supply chain management strategy

We strongly value our vendor relationships, which are built on a foundation of honesty and mutual trust. Our own suppliers go through rigorous vetting and auditing processes to ensure they meet our exacting standards.

Only when these standards are met do companies get added to our approved suppliers list. With the establishment and implementation of a risk management plan, the strategically positioned stockholding points, logistics operations and sourcing plan, we are confident that we can meet the exacting demands of our customers, both now and into the future.

## Our commitment to the environment

We confirm our commitment to the procurement, stockholding and supply of goods and services through the adoption of sustainable business practices. Sustainable practices are firmly embedded in the company's culture, which is at the heart of the organisation and serve as our day to day guiding principles.

## Our service centres

Operating from 13 service centres and supported by effective central resources, we offer a reliable and efficient delivery service from locally and centrally held stocks for standard, non-standard or customer-specific material. This is through our own fleet of bespoke delivery vehicles.

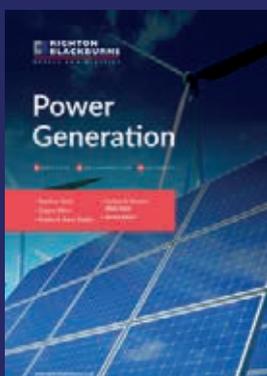
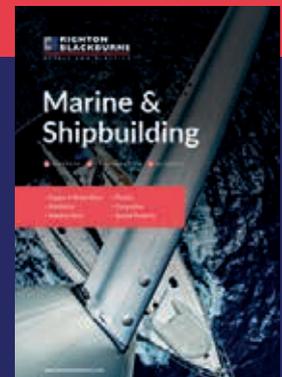
Our unrivalled commitment to customer service, extensive technical experience, state of the art warehousing facilities and logistical expertise ensures we are perfectly equipped to respond to all our customers' requirements.





## Specialist Markets

For further information on the full range of products we supply into our specialist markets, please contact your local Service Centre to request a copy of the brochures dedicated to those specific markets.



## Service Centres

Operating a reliable and efficient delivery service from our 10 Service Centres nationwide, we offer in-house processing facilities. In addition to next day delivery from locally-held stock, we also provide non-standard or customer specific material.

### Bedford

+44 (0)1234 684 100  
bedford@rblimited.co.uk

### Birmingham

+44 (0)1384 282 630  
birmingham@rblimited.co.uk

### Bristol

+44 (0)117 948 2600  
bristol@rblimited.co.uk

### Cardiff Sales Centre

+44 (0)1656 683 900  
cardiff@rblimited.co.uk

### Edenbridge Sales Centre

+44 (0)1732 582 700  
edenbridge@rblimited.co.uk

### Gateshead

+44 (0)191 338 7000  
gateshead@rblimited.co.uk

### Glasgow

+44 (0)141 646 3730  
glasgow@rblimited.co.uk

### Leeds

+44 (0)113 386 3280  
leeds@rblimited.co.uk

### Manchester

+44 (0)1942 758 800  
manchester@rblimited.co.uk

### Norwich

+44 (0)1603 243 900  
norwich@rblimited.co.uk

### Portsmouth

+44 (0)2392 623 070  
portsmouth@rblimited.co.uk

### Plymouth

+44 (0)1752 844 931  
plymouth@rblimited.co.uk



AS 9100 REV D

AS 9120 REV B