

# Precision Engineering



EXPERTISE



COLLABORATION



INTEGRITY

- Copper Alloys
- Stainless Steel
- Aluminium
- Nickel Alloys
- Engineering Plastics



## Precision machining creates accurate and specialised parts for a diverse range of applications.

Precision machining providers must work with a variety of different materials whilst maintaining the same quality, precision, and accuracy of the part created.

We supply an extensive range of material suitable for precision engineering, including:

- Aluminium
- Stainless Steel
- Titanium
- Copper
- Brass
- Bronzes
- Nickel Alloys
- Engineering Plastics

Available in round bar, hexagon, flat bar, tube, sheet and pipe & fittings, our extensive range of products are used for precision engineering, repetition engineering, tooling, auto-turning, bar feeding and precision & machined components.

# The specialist supplier of high specification metals & alloys for the manufacture of precision engineered components



## Copper Alloys

There are more than 400 copper alloys, each with a unique combination of properties. Pure copper has the best electrical and thermal conductivity of any commercial metal whereas beryllium-copper is the hardest and strongest of any copper alloy, in the fully heat treated and cold worked condition.

Today, copper and copper alloys make a significant contribution to the latest developments in renewable energy, information and communication technology, architecture, health and sanitation.

Choosing the best material for any given application depends on a variety of factors including machinability, repetitive processing, corrosion resistance, ease of fabrication, strength, fatigue resistance, hygienic properties and electrical & thermal conductivity.

### Grades

- Brass  
CW606N (CZ131), CW614N (CZ121), CW721R (CZ114), CW624N (CZ130), CW505L (CZ106), CW508H (CZ108H)
- Copper  
CW004A (C101), CW024A (C106)
- Aluminium Bronze  
CW307G, C63000, C63200, BS B23
- Phosphor Bronze  
CW451K (PB102), CC481K (PB1)

- Leaded Bronze  
CC491K (LG2), CC492K (LG4), C93200 (SAE660)
- Beryllium Copper  
C17200, C17300, C17500, C17520
- Copper Nickel  
90/10 & 70/30
- Hardiall®  
AMS4596, AMS4597, AMS4598

## Stainless Steel

Stainless steel is a popular material in precision machining as it is versatile, durable and efficient. A variety of stainless steels are available to suit the specific needs of each application.

For example, type 1.4305 (303) is the most readily machineable of all the austenitic grades and is used in applications that require parts to be heavily machined.

High performance options like Duplex and Super Duplex are used because they have twice the design strength of austenitic and ferritic steels, along with toughness, ductility and a wide range of corrosion resistances

### Grades

- Austenitic  
1.4305 (303S31)
- Austenitic  
1.4404 (316S11)
- Duplex  
1.4462 F51 Duplex UNS S31803
- Super Duplex  
1.4501 F55 Super Duplex UNS S32760
- Precipitation Hardening  
1.4545 (17-4)
- Precipitation Hardening  
1.4545 (15-5)

Righton Blackburns is a preferred distributor in the UK for all LBA produced Copper Alloys. UK exclusivity agreement for all sales of Hardiall.



## Aluminium

Infinitely recyclable, lightweight, resistant to corrosion and as strong as steel when alloyed with other metals, aluminium is a versatile metal which makes it an ideal choice for designers.

It is the number one metal for machining, displaying material properties that make it easy to mill, drill, cut and punch, while remaining strong, durable and aesthetically pleasing.

Free Machining Alloy (FMA) has high mechanical strength and excellent machining capabilities and is an excellent choice for projects carried out on automatic lathes.

### Grades

2014 T6511

6029 T6

6063 T6

6082 T6

Free machining aluminium  
2011 T3/ T6

Free machining aluminium  
6262

Free machining aluminium  
6064

Free machining aluminium  
6026

Free machining aluminium  
2033 LF

## Nickel Alloys

Offering superior mechanical properties and corrosion resistance compared to many other alloys, nickel alloys are commonly used in challenging applications. They offer excellent performance over a wide range of temperatures, operating environments and media - where strength and corrosion resistance are critical.

Marine engineering, chemical and petrochemical processing and the oil and gas industry all benefit from the use of these alloys in diverse components, ranging from shafts and splash zone sheathing, springs and fasteners to valve stems, drill collars and instrumentation.

### Grades

Alloy 400

Alloy 500

Alloy 625

Alloy 71C276

C276



## Engineering Plastics

Offering enhanced mechanical and/or thermal properties in comparison to the more widely used commodity plastics, engineering plastics are much easier to manufacture into complicated shapes than wood or metal. They can offer many benefits over metal including weight reduction, good wear properties, superior corrosion and chemical resistance, ease of processing, electrical and thermal insulation and cost saving.

Properties exhibited by various grades include heat resistance, mechanical strength, rigidity, chemical stability, self-lubrication and fire safety.

### Grades

Nylon 6

Nylon 66

Nylatron GS

Nylatron GSM

Acetal

PETP

PTFE

PEEK

PPS

PAI

## Righton Blackburns offers JIT deliveries and a range of services

Including cutting, packing, fabrication and processing, reducing the process requirements for those involved in precision engineering applications for supply into the following industries:

- Oil & gas
- Defence
- Food & drink
- Autosport
- Marine
- Aerospace
- Packaging
- Logistics
- Electronics
- Automation
- Space engineering
- Robotics
- Medical
- Composites
- Rail
- Transportation
- Hydraulics
- Pneumatic
- Construction
- Home & leisure



**Righton Blackburns is an independent metals and specialist plastics stockholder and distributor. We have been a trusted supply partner for premium quality products for over 100 years.**

Today we are recognised as the leading supplier to a diverse customer base including safety-critical markets, government agencies and departments, and FTSE 100 companies.

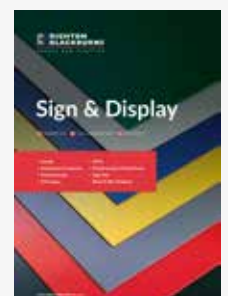
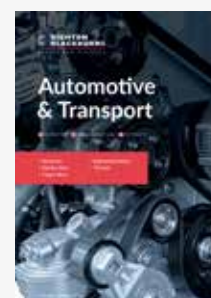
Our reputation is founded on both the efficiency and integrity of our business dealings, as well as our proven ability to innovate and respond to change. This strength and agility remain true today.

Operating from 10 Service Centres across the UK, we are well placed to service any requirement from one-off supplies, to direct-to-line feed services and long term contracts.

Dedicated to the continued development of new business and backed by our ISO9001-2015 status, we guarantee that exceptionally high-quality products and service will always be the Righton Blackburns' standard.

## Specialist Markets

For further information on the full range of products we supply into our specialist markets, please contact your local Service Centre to request a copy of the brochures dedicated to those specific markets.



## Service Centres

Operating a reliable and efficient delivery service from our 10 Service Centres nationwide, we offer in-house processing facilities. In addition to next day delivery from locally-held stock, we also provide non-standard or customer specific material.

### Bedford

+44 (0)1234 684 100

bedford@rblimited.co.uk

### Birmingham

+44 (0)1384 282 630

birmingham@rblimited.co.uk

### Bristol

+44 (0)117 948 2600

bristol@rblimited.co.uk

### Cardiff Sales Centre

+44 (0)1656 683 900

cardiff@rblimited.co.uk

### Gateshead Sales Centre

+44 (0)191 338 7000

gateshead@rblimited.co.uk

### Glasgow

+44 (0)141 646 3730

glasgow@rblimited.co.uk

### Leeds

+44 (0)113 386 3280

leeds@rblimited.co.uk

### Manchester

+44 (0)1942 758 800

manchester@rblimited.co.uk

### Norwich

+44 (0)1603 243 900

norwich@rblimited.co.uk

### Portsmouth

+44 (0)2392 623 070

portsmouth@rblimited.co.uk

### Plymouth

+44 (0)1752 844 931

plymouth@rblimited.co.uk

### Tonbridge Sales Centre

+44 (0)1732 582 700

tonbridge@rblimited.co.uk

