

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Righton & Blackburns Ltd
Head Office
Building 38
Second Avenue
The Pensnett Estate
Kingswinford
DY6 7UN
United Kingdom

Holds Certificate Number:

RS 00270

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

For and on behalf of BSI:

Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 1985-10-18

Effective Date: 2020-10-20

Latest Revision Date: 2021-08-04

Expiry Date: 2023-10-19



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...making excellence a habit.™

Certificate No: RS 00270

Location	Registered Activities
Righton & Blackburns Limited Long Acre Saltash Parkway Industrial Estate Saltash PL12 6LZ United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace, defence and automotive metals. Sign products, plastics, architectural products systems and accessories. The value-added processing including, blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Limited Bristol Service Centre St. Andrews Trading Estate Third Way Avonmouth, Bristol BS11 9YE United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, defence and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, guillotining, drilling, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Limited Unit 1, iO Centre, Stephenson Road Fareham PO15 5RU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace, defence and automotive metals. Sign products, plastics, architectural products systems and accessories. The value-added processing including, blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Limited Wales Sales Office, Cromlin East, Suite2 Forest Farm Road Cardiff Edge Business Park, Coryton Cardiff CF14 7YT United Kingdom	Sales and procurement of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, defence and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing.

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Location	Registered Activities
Righton & Blackburns Ltd Head Office Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Bedford Service Centre Edison Road Elms Farm Industrial Estate Bedford MK41 0HU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, guillotining, drilling, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Leeds Service Centre Unit 5 Adwalton Moor Business Park Drighlington BD11 2PT United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, yellow metals, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement of fabricated assemblies to customer requirements including slitting, blanking, sawing, folding, drilling, cutting, notching, punching and finishing. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Gateshead Service Centre Unit 16c Follingsby Close Gateshead NE10 8YG United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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Righton & Blackburns Ltd Glasgow Service Centre 64 Fullarton Drive Cambuslang Investment Park Glasgow G32 8FA United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, yellow metals, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement of fabricated assemblies to customer requirements including slitting, blanking, sawing, folding, drilling, cutting, notching, punching and finishing. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Birmingham Service Centre Building 31 Second Avenue Pensnett Trading Estate Kingswinford DY6 7UE United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd RB Centre Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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Location	Registered Activities
Righton & Blackburns Ltd RB Processing Building 43 Third Avenue Pensnett Trading Estate Kingswinford DY6 7UU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Norwich Service Centre Unit C, Frenbury Estate Hellesdon Park Road Norwich NR6 5DP United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including sawing, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Manchester Service Centre 6A Yew Tree Way Stonecross Park Golborne Warrington WA3 3JD United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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