

Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2015

This is to certify that:

Righton & Blackburns Ltd
Head Office
Building 38
Second Avenue
The Pensnett Estate
Kingswinford
DY6 7UN
United Kingdom

Holds Certificate Number:

EMS 782692

and operates an Environmental Management System which complies with the requirements of ISO 14001:2015 for the following scope:

Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.



For and on behalf of BSI:

Matt Page, Managing Director Assurance - UK & Ireland

Original Registration Date: 2023-11-29

Effective Date: 2023-11-29

Latest Revision Date: 2023-12-01

Expiry Date: 2026-11-28



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...making excellence a habit.™

Certificate No: EMS 782692

Location	Registered Activities
Righton & Blackburns Ltd Bedford Service Centre Unit 4-5 Fisherwood Road Wilstead Bedford MK45 3RG United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Birmingham Service Centre Building 31 Second Avenue Pensnett Trading Estate Kingswinford DY6 7UE United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Gateshead Service Centre Unit 16c Follingsby Close Gateshead NE10 8YG United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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Location	Registered Activities
Righton & Blackburns Ltd Leeds Service Centre Unit 5 Adwalton Moor Business Park Drighlington BD11 2PT United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Norwich Service Centre Unit C, Frenbury Estate Hellesdon Park Road Norwich NR6 5DP United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Head Office Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Head office activities only.
Righton & Blackburns Limited Plymouth Service Centre Long Acre Saltash Parkway Industrial Estate Saltash PL12 6LZ United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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Location	Registered Activities
Righton & Blackburns Ltd Manchester Service Centre 6A Yew Tree Way Stonecross Park Golborne Warrington WA3 3JD United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Limited Bristol Service Centre St. Andrews Trading Estate Third Way Avonmouth, Bristol BS11 9YE United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Glasgow Service Centre 64 Fullarton Drive Cambuslang Investment Park Glasgow G32 8FA United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

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Location	Registered Activities
Righton & Blackburns Limited Portsmouth Service Centre Unit 1, iO Centre, Stephenson Road Fareham PO15 5RU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd RB Centre Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, polycoating and routing. Procurement, stockholding and sales of powder metals for additive manufacturing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Limited Wales Sales Office Unit 3D, Oak Tree Court Cardiff Edge Business Park Cardiff CF23 8RS United Kingdom	Sales and procurement of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement of value added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotine, notching punching finishing, polycoating and routing. The procurement of manufactured fabricated assemblies to customers requirements, Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Fareham Satellite Sales Office Ground Floor, Oast Business Centre North Frith Farm Tonbridge Kent TN11 9QU United Kingdom	Sales and procurement of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement of value added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotine, notching punching finishing, polycoating and routing. The procurement of manufactured fabricated assemblies to customers requirements, Export and domestic sales of the above products and fabricated assemblies.

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