

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Righton & Blackburns Ltd
Head Office
Building 38
Second Avenue
The Pensnett Estate
Kingswinford
DY6 7UN
United Kingdom

Holds Certificate Number:

RS 00270

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

For and on behalf of BSI:

Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 1985-10-18

Latest Revision Date: 2021-03-01

Effective Date: 2020-10-20

Expiry Date: 2023-10-19

Page: 1 of 5



...making excellence a habit.™

Certificate No: RS 00270

Location	Registered Activities
Righton & Blackburns Ltd Head Office Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Head Office Activities
Righton & Blackburns Ltd Bedford Service Centre Edison Road Elms Farm Industrial Estate Bedford MK41 0HU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, guillotining, drilling, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Leeds Service Centre Unit 5 Adwalton Moor Business Park Drighlington BD11 2PT United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, yellow metals, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement of fabricated assemblies to customer requirements including slitting, blanking, sawing, folding, drilling, cutting, notching, punching and finishing. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Edenbridge Service Centre Unit A, Stenmar Works Commerce Way Edenbridge TN8 6ED United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, folding, drilling, plate cutting, guillotining, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

Original Registration Date: 1985-10-18

Latest Revision Date: 2021-03-01

Effective Date: 2020-10-20

Expiry Date: 2023-10-19

Page: 2 of 5

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.

An electronic certificate can be authenticated [online](#).

Printed copies can be validated at www.bsigroup.com/ClientDirectory

Certificate No: RS 00270

Location	Registered Activities
Righton & Blackburns Ltd Gateshead Service Centre Unit 16c Follingsby Close Gateshead NE10 8YG United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. The procurement and value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies
Righton & Blackburns Ltd Glasgow Service Centre 64 Fullarton Drive Cambuslang Investment Park Glasgow G32 8FA United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, yellow metals, marine, aerospace and automotive metals, sign products, plastics, architectural products systems and accessories. Procurement of fabricated assemblies to customer requirements including slitting, blanking, sawing, folding, drilling, cutting, notching, punching and finishing. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Birmingham Service Centre Building 31 Second Avenue Pensnett Trading Estate Kingswinford DY6 7UE United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

Original Registration Date: 1985-10-18

Latest Revision Date: 2021-03-01

Effective Date: 2020-10-20

Expiry Date: 2023-10-19

Page: 3 of 5

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.

An electronic certificate can be authenticated [online](#).

Printed copies can be validated at www.bsigroup.com/ClientDirectory

Certificate No: RS 00270

Location	Registered Activities
Righton & Blackburns Ltd RB Centre Building 38 Second Avenue The Pensnett Estate Kingswinford DY6 7UN United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd RB Processing Building 43 Third Avenue Pensnett Trading Estate Kingswinford DY6 7UU United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The manufacture and procurement of fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.
Righton & Blackburns Ltd Norwich Service Centre Unit C, Frenbury Estate Hellesdon Park Road Norwich NR6 5DP United Kingdom	Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including sawing, finishing and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.

Original Registration Date: 1985-10-18

Effective Date: 2020-10-20

Latest Revision Date: 2021-03-01

Expiry Date: 2023-10-19

Page: 4 of 5

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.

An electronic certificate can be authenticated [online](#).

Printed copies can be validated at www.bsigroup.com/ClientDirectory

Certificate No: RS 00270

Location

Righton & Blackburns Ltd
Manchester Service Centre
6A Yew Tree Way
Stonecross Park
Golborne
Warrington
WA3 3JD
United Kingdom

Registered Activities

Stockholding of rolled and extruded aluminium, stainless steel, steel, copper alloys, nickel alloys, marine and automotive metals, sign products, plastics, architectural products systems and accessories. The value-added processing including blanking, sawing, chamfering, plate cutting, guillotining and poly coating. The procurement of value-added processes including slitting, blanking, sawing, chamfering, folding, drilling, plate cutting, guillotining, notching, punching, finishing, poly coating and routing. The procurement of manufactured fabricated assemblies to customer requirements. Export and domestic sales of the above products and fabricated assemblies.



Original Registration Date: 1985-10-18

Latest Revision Date: 2021-03-01

Effective Date: 2020-10-20

Expiry Date: 2023-10-19

Page: 5 of 5

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.
An electronic certificate can be authenticated [online](#).
Printed copies can be validated at www.bsigroup.com/ClientDirectory

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A Member of the BSI Group of Companies.